

# 25411 - TRAINING MASTER SERIES NURSING BOTTLE 200ML (3M+)



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<div>03</div> <div>Instructions for Use</div> <div><div><div><div>• Clean the product before first use. To ensure hygiene, sterilize the product in boiling water for 5 minutes before the first use. Make sure there is enough water during boiling to prevent the product from deforming due to prolonged contact with the hot bottom or edge of the pot.</div><div>• Check the nipple before each use and stretch it in all directions. Discard immediately if there are any signs of damage or defects.</div><div>• Do not expose the nipple to direct sunlight, direct heat sources, or leave it in disinfectant for long periods, as this will cause the nipple to age.</div></div></div></div>	<div>04</div> <div>Introduction to Nipple Hole Size</div> <div><div><div>As babies grow, the amount and speed of milk consumption change. Refer to the following nipple hole size markings and replace the nipple accordingly as your baby grows. Even babies of the same age may have individual differences. Observe your baby's feeding situation to select the appropriate nipple hole size.</div><div>The nipple size is indicated on the back of the nipple baseplate. For example, "M" can fit nipples of the SofTouch Series III size M and above.</div></div><div><div>Soft Touch</div><div><div>0<sup>+</sup> month</div><div>SS</div><div>Round Cut</div></div><div><div>1<sup>+</sup> month</div><div>S</div><div>Round Cut</div></div><div><div>3<sup>+</sup> months</div><div>M</div><div>Y Cut</div></div><div><div>6<sup>+</sup> months</div><div>L</div><div>Y Cut</div></div><div><div>9<sup>+</sup> months</div><div>LL</div><div>Y Cut</div></div><div><div>15<sup>+</sup> months</div><div>LLL</div><div>Y Cut</div></div></div></div>
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<div>07</div> <div>Assembly Method</div> <div><div><div><div><div>4</div><div><div></div><div></div><div></div></div><div>Use both thumbs to fully insert the nipple into the bottle cap.</div></div><div><div>5</div><div><div></div><div></div><div></div></div><div>After assembly, ensure the nipple baseplate is secure and confirm that the ventilation valve can open.</div></div></div></div></div>	<div>08</div> <div>Assembly Method</div> <div><div><div><div><div>3. Screw the assembled bottle cap with the nipple onto the bottle body.</div><div><div></div><div></div><div></div></div></div><div><div>4. Cover the bottle with the hood, ensuring the slot is fully engaged with the notch on the bottle cap.</div><div><div></div><div></div><div></div></div></div></div></div></div>
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<p><b>0 Milk Preparation and Feeding</b></p> <p><b>Milk Preparation</b></p> <p>[Milk preparation method] Refer to the instructions on the formula package or consult the formula manufacturer. After filling the bottle with the appropriate amount of water and formula, screw the bottle cap with the nipple onto the bottle and tighten securely, without attaching the lid. Shake the bottle in a circular motion until the formula is fully dissolved. After preparation, if the liquid is too hot for the baby, cover the bottle with the hood and cool the liquid to the appropriate temperature under running water or in cold water.</p> <ul style="list-style-type: none"> <li>Do not let running water directly contact the nipple or bottle cap. Pour water over the bottle body only.</li> <li>When holding the bottle, avoid holding only the bottle cap, as it may detach. Always hold the bottle body.</li> </ul> <p><b>09</b></p>	<p><b>0 Milk Preparation and Feeding</b></p> <p><b>Milk Feeding</b></p> <ul style="list-style-type: none"> <li>Before feeding, drip some milk onto the inside of your wrist to check the temperature. If it feels too hot, cool it down before feeding.</li> <li>If the bottle cap is screwed too tightly, the nipple may collapse under suction.</li> <li>After preparing the formula, feed the baby as soon as possible. Discard any milk that remains after 2 hours.</li> </ul> <p><b>10</b></p>
<p><b>0 Milk Storage</b></p> <ul style="list-style-type: none"> <li>The bottle is meant for feeding, not for storage. Do not use the bottle to store breast milk or formula for extended periods. It is recommended to discard any unused formula that has been left for more than 2 hours.</li> <li>If you need to refrigerate breast milk, it is recommended to use Pigeon breast milk storage bottles. (Please follow the usage instructions indicated on the packaging of the Pigeon breast milk storage bottle for storing breast milk.)</li> <li>For freezing breast milk, it is recommended to use Pigeon breast milk storage bags. (Please follow the usage instructions indicated on the packaging of the Pigeon breast milk storage bag for storing breast milk.)</li> </ul> <p><b>11</b></p>	<p><b>0 Cleaning and Sterilization Methods</b></p> <p>After cleaning and sterilizing the bottle and nipple, always wash your hands before assembly to avoid secondary contamination.</p> <p><b>Cleaning Method</b></p> <ul style="list-style-type: none"> <li>Clean or sterilize before each use.</li> <li>After each use, soak and clean the bottle with warm water immediately. It is recommended to use Pigeon Liquid Cleanser, Pigeon Bottle and Nipple Brushes.</li> <li>The front of the nipple is delicate; avoid pulling it too hard during cleaning, as this may cause cracks and lead to leakage. When cleaning with a nipple brush, press the nipple tip with your fingertip to clean properly.</li> <li>The ventilation valve on the baseplate of the nipple is an inverted triangular structure. Be careful when cleaning, and avoid pulling or piercing the valve with sharp objects.</li> </ul> <p><b>12</b></p>
<p><b>0 Cleaning and Sterilization Methods</b></p> <ul style="list-style-type: none"> <li>For protective purposes, some white powder may be added to the ventilation valve and nipple hole. This powder is safe and harmless and only needs to be washed off before the first use.</li> <li>When cleaning the bottle, do not use abrasive or metallic cleaning tools to avoid damaging the bottle.</li> </ul> <p><b>13</b></p>	<p><b>0 Cleaning and Sterilization Methods</b></p> <p><b>Sterilization Methods</b></p> <p> <b>[Boiling Sterilization]</b> Place the cleaned parts in boiling water for 5 minutes. Excessive boiling may reduce the lifespan of the parts.</p> <p> <b>[Steam Sterilization]</b> It is recommended to use Pigeon Steam Sterilizer for sterilization. When using an electric steam sterilizer, follow its instruction manual.</p> <p>Do not sterilize in high-temperature, high-pressure sterilizers. Do not use chemical disinfectants for sterilization.</p> <p><b>14</b></p>
<p><b>0 Storage Instructions</b></p> <p>Store the product in a clean, hygienic, dry, and well-ventilated area, away from heat sources, and separate from toxic or harmful substances.</p> <p><b>15</b></p>	<p><b>0 Helpful Tips</b></p> <ul style="list-style-type: none"> <li>Do not pierce the nipple hole or ventilation valve with sharp objects.</li> <li>For optimal performance, replace the nipple every two months.</li> <li>If any damage to the bottle or nipple is discovered during use, please replace it immediately.</li> <li>Switching to a different brand of nipple may cause discomfort to babies who are accustomed to one type.</li> <li>Babies who are teething may bite and pull on the nipple while sucking, which can easily cause damage to the nipple.</li> <li>After a teething baby drinks milk, make sure to clean their teeth before bed.</li> <li>The scale on the bottle serves as an approximate guideline for milk preparation. For more precise measurements, use a measuring tool.</li> <li>When assembling the bottle, follow the "Assembly Method" instructions.</li> </ul> <p><b>16</b></p>
<p><b>0 Helpful Tips</b></p> <ul style="list-style-type: none"> <li>When preparing milk, tilting the bottle may cause milk to spray from the nipple hole. Please handle with care.</li> <li>Before feeding, ensure all parts of the bottle are properly assembled.</li> <li>Do not use parts or accessories from other brands with this bottle, as incompatibility may lead to safety issues.</li> <li>Do not use Pigeon SofTouch Series nipples smaller than size M.</li> <li>The bottle is for feeding milk or beverages only and should not be used for other purposes.</li> <li>When discarding the bottle or its parts, follow local waste classification regulations.</li> </ul> <p><b>17</b></p>	<p><b>0 Safety Warnings</b></p> <p><b>For your child's safety and health WARNING!</b></p> <ul style="list-style-type: none"> <li>This product should be used under adult supervision. The nipple should not be used as a pacifier, as prolonged sucking can lead to tooth decay. Always check the food temperature before feeding.</li> <li>Keep all unused parts out of children's reach to prevent accidental ingestion or other dangerous incidents.</li> <li>Do not use the bottle or any of its parts as toys.</li> <li>This product is not suitable for heating food in the microwave.</li> </ul> <p><b>18</b></p>
<p><b>0 Safety Warnings</b></p> <p>If the nipple ventilation valve is blocked or the nipple hole size is not appropriate for the baby, increased pressure in the bottle can cause the nipple to collapse, creating a gap between the nipple and the bottle cap, which may pinch the baby's lips or tongue.</p> <p><b>To avoid burns, please follow these precautions:</b></p> <ul style="list-style-type: none"> <li>The bottle body may become hot during milk preparation, so handle with care to avoid burns.</li> <li>Shaking the bottle vertically when preparing milk may cause the milk to spray out, leading to burns.</li> <li>Do not prepare milk near the baby to prevent accidental burns.</li> <li>Newly sterilized products may be hot, so handle carefully to avoid burns.</li> </ul> <p><b>19</b></p>	<p><b>0</b></p> <ul style="list-style-type: none"> <li>When preparing milk or cleaning/sterilizing with hot water, do not cover the bottle with the hood, as increased internal pressure may cause leakage, spraying, or other disruptions to normal use.</li> </ul> <p><b>20</b></p>

# 25412 - TRAINING MASTER SERIES TRAINING CUP (6M+)














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<p><b>Assembly Method</b></p> <p>1. Install the Decorative Ring</p> <p>Assemble the Decorative Ring vertically down onto the Cup.</p> <p>2. Install the Flow Regulator Sealing Pad on the Flow Regulator</p> <p>Align the two mushroom heads of the Flow Regulator Sealing Pad with the two circular holes of the Flow Regulator for installation.</p> <p><b>03</b></p>	<p><b>Assembly Method</b></p> <p>3. Install the Flow Regulator on the Training Cup Cap</p> <p>Twist the assembled Flow Regulator clockwise to install it onto the Training Cup Cap.</p> <p>4. Install the Seal Ring into the Training Cup Cap</p> <p><b>04</b></p>
<p><b>Assembly Method</b></p> <p>5. Install the Training Cup Cap on the Cup</p> <p>Twist the assembled Training Cup Cap clockwise to install it onto the Cup.</p> <p>6. Install the hood on the Cup</p> <p>Press the hood vertically down onto the Cup.</p> <p><b>05</b></p>	<p><b>Instructions for Use</b></p> <p><b>Recommended Drinking Position for Babies</b></p> <p>Use a baby chair or seat to provide support, ensuring the baby is safe and comfortable.</p> <p>Parent/caregiver should also sit comfortably. A stable position for the baby will make independent drinking easier when the baby is ready.</p> <p>If necessary, the baby can be supported against the parent/caregiver's body.</p> <p>Placing a mirror in front of both the parent/caregiver and baby can help the caregiver observe the process.</p> <p><b>06</b></p>
<p><b>Instructions for Use</b></p> <p><b>Recommended Drinking Position 1</b></p> <p>Seat the baby in a baby chair with stable back support, ensuring a safe and comfortable posture. Parent/caregiver positions beside the baby and holds the cup to feed water.</p> <p><b>Recommended Drinking Position 2</b></p> <p>Seat the baby in a baby chair with stable back support. Parent/caregiver faces the baby while holding the cup to feed water.</p> <p><b>07</b></p>	<p><b>Instructions for Use</b></p> <p><b>Flow Regulation Operation Method</b></p> <p><b>Operation Steps:</b> Pinch the center divider of the flow regulator with your thumb and index finger. Turn clockwise to reduce the flow. Turn counterclockwise to increase the flow.</p> <p>You can switch between using the left or right hand, depending on your comfort.</p> <p><b>Flow Decrease/Close Direction</b></p> <p><b>Flow Increase/Open Direction</b></p> <p><b>Gentle Reminder:</b> The flow regulator is small, making it difficult to apply force when opening or closing it. It is recommended to use the wrench end of the included multi-functional brush for assistance, depending on your needs.</p> <p><b>08</b></p>
<p><b>Instructions for Use</b></p> <p><b>Flow Adjustment Instructions</b></p> <p><b>Closed State:</b> Indicated by the "X" symbol</p> <p>When the triangle indicator aligns with the "X", the cup is in the closed state, and no water will flow out.</p> <p><b>Opened State:</b> Indicated by the numbers 1 to 5 and scale lines.</p> <p>When the triangle indicator aligns with numbers "1" to "5" or any scale line, the cup is in the opened state with corresponding flow levels.</p> <p><b>09</b></p>	<p><b>Instructions for Use</b></p> <p><b>Fully Opened State:</b> Use without the flow regulator.</p> <p>Rotate the flow regulator <b>beyond the "5" mark until it loosens</b>, and remove it to use the cup in the fully opened state.</p> <p><b>10</b></p>
<p><b>Training Master Training Cup Instruction Manual</b></p> <p>This manual contains important information. Please read it carefully before use and keep it for future reference.</p>	<p><b>pigeon</b></p> <p>Pigeon Corporation 4-4, Nihonbashi Hisamatsu-cho, Chuo-ku, Tokyo 103-8480 JAPAN www.pigeon.com</p> <p>Item code: 25412</p>



# 25412 - TRAINING MASTER SERIES TRAINING CUP (6M+)



<div><div><div></div></div><div>Instructions for Use</div></div> <div><div>Control Method for Water Feeding Angle Adjustment</div><div><p>When caregivers are feeding water to the baby, hold the cup body and control the tilt angle of the cup with the wrist. It is recommended to keep the feeding angle between 5° and 60° with the cup mouth facing downward. Adjust the angle in real-time based on the flow rate, the baby's drinking situation, and the remaining liquid in the cup to ensure the flow is always appropriate for the baby's needs.</p><p><b>*Gentle Reminder:</b> When feeding water to the baby, it is recommended to offer water in small sips according to the baby's drinking pace, avoiding a continuous prolonged water flow from the cup that could cause liquid to accumulate at the mouth, leading to choking or water leaking from the baby's mouth.</p><p><b>Scenarios for Raising the Cup Angle:</b></p><ul style="list-style-type: none"><li>● When the water flow is too low to meet the baby's drinking needs.</li><li>● When the remaining water in the cup is too low and does not flow at the current angle.</li></ul><p><b>Scenarios for Lowering the Cup Angle:</b></p><ul style="list-style-type: none"><li>● When the water flow is too high, making it difficult for the baby to swallow in time.</li><li>● When the cup angle is too steep, or the drinking spout is nearly vertical facing downward.</li></ul></div><div><div>11</div></div></div>	<div><div><div></div></div><div>Instructions for Use</div></div> <div><div>Usage Instructions for Thick Liquids</div><div><p>In addition to feeding water, this product also supports feeding semi-fluid foods of a certain consistency to the baby, such as fruit puree, vegetable juice, and rice powder. The usage methods are as follows:</p><p>There are two recommended methods for feeding semi-fluid foods:</p><p><b>A.</b> Pour an appropriate amount of semi-fluid food into the cup, then assemble the Decorative Ring, Seal Ring, Training Cup Cap, and Flow Regulator. <b>Align the arrow on the Flow Regulator to the highest setting</b>, then tilt the cup to allow the semi-fluid food to flow through the holes into the drinking spout.</p></div><div><div>12</div></div></div>									
<div><div><div></div></div><div>Instructions for Use</div></div> <div><div>Usage Instructions for Thick Liquids</div><div><div></div><div><p>Adjust the feeding angle based on the flow rate and consistency of the semi-fluid food, gradually finding the optimal flow or angle for feeding. This method requires a higher consistency of the semi-fluid food, with a limited upper threshold for thickness. Suggested consistency ratio: (Rice powder: water = 1:10)</p></div><div><div>13</div></div></div></div>	<div><div><div></div></div><div>Instructions for Use</div></div> <div><div>Usage Instructions for Thick Liquids</div><div>Without the Flow Regulator</div><div><div></div><p><b>B.</b> Pour an appropriate amount of semi-fluid food into the cup, and without installing the flow regulator, attach the decorative ring, sealing ring, and training cup lid. Then, tilt the cup to allow the semi-fluid food to flow through the large central opening to the drinking spout. Adjust the feeding angle as needed based on the flow rate and consistency of the semi-fluid food. Gradually find the optimal feeding flow or angle. This method has lower requirements for the food's consistency, allowing for a wider range of thicknesses.</p></div><div><div>14</div></div></div>									
<div><div><div></div></div><div>Cleaning and Sterilization Methods</div></div> <div><div><ul style="list-style-type: none"><li>● Thoroughly clean and sterilize the product before first use and after each use.</li><li>● Use a neutral cleaning detergent, and it is recommended to use Pigeon Liquid Cleanser.</li><li>● Before and after each use, thoroughly clean the cup and its accessories using a cleaning detergent, straw brush, and cleaning rod as needed. After cleaning, sterilize by boiling or steaming.</li></ul><p><b>Sterilization Methods:</b></p><ul style="list-style-type: none"><li>● Ensure to sterilize the product thoroughly before use. After cleaning the product, perform boiling sterilization by immersing it in boiling water for 5 minutes. When boiling, ensure the pot is filled with water to prevent the parts from touching the hot pot surface and becoming deformed.</li><li>● Alternatively, follow the instructions of an electric steam sterilizer for steam sterilization.</li></ul></div><div><div>15</div></div></div>	<div><div><div></div></div><div>Cleaning and Sterilization Methods</div></div> <div><div><ul style="list-style-type: none"><li>● The product may be very hot right after sterilization, so take care to avoid burns.</li><li>● After cleaning and drying, store the product in a hygienic, cool, dry, and well-ventilated place.</li><li>● Do not sterilize the product in a high-temperature, high-pressure sterilizer or use chemical disinfectants.</li><li>● During cooling after boiling sterilization, the smell of silicone may become stronger, which is a characteristic of the material and not a hygiene issue.</li><li>● The flow regulator's sealing pad and sealing ring are delicate. Avoid pulling forcefully during cleaning, as it could cause cracks and lead to leakage.</li><li>● When cleaning the cup body, avoid using abrasive or metallic cleaning tools to prevent damage to the cup. It is recommended to use Pigeon sponge brushes and Pigeon multifunctional straw brush sets for cleaning.</li></ul></div><div><div>16</div></div></div>									
<div><div><div></div></div><div>Marking Instructions</div></div> <div><div><p>To ensure that customers can strictly follow the safety precautions for using this product, the following symbols and instructions are provided in this manual: Please fully understand these symbols to ensure the proper and safe use of this product.</p><table><tr><td></td><td><b>Safety Warnings</b></td><td>Improper use may result in death, serious injury, or significant damage.</td></tr><tr><td></td><td><b>Precautions</b></td><td>Improper use may cause minor injuries or damage to the product.</td></tr><tr><td></td><td><b>Helpful Tips</b></td><td>Improper use may lead to product malfunction, damage, or reduced lifespan.</td></tr></table></div><div><div>17</div></div></div>		<b>Safety Warnings</b>	Improper use may result in death, serious injury, or significant damage.		<b>Precautions</b>	Improper use may cause minor injuries or damage to the product.		<b>Helpful Tips</b>	Improper use may lead to product malfunction, damage, or reduced lifespan.	<div><div><div></div></div><div>⚠ Precautions</div></div> <div><div><ul style="list-style-type: none"><li>● This cup training product is designed exclusively for infants and children; please do not use it for any other purposes.</li><li>● Follow the assembly instructions carefully when putting together the cup.</li><li>● Confirm the temperature of the liquid before feeding it to infants and children.</li><li>● Do not use this product as a heating container.</li><li>● Do not place this product in electric ovens, food baking ovens, or other heating devices.</li><li>● Avoid placing this product in freezing environments.</li><li>● Do not put foods and beverages with excessive oil content into this product.</li><li>● Do not use sharp objects to poke the drinking spout.</li><li>● Ensure all parts are correctly installed and the cup lid is tightened to prevent liquid leakage.</li></ul></div><div><div>18</div></div></div>
	<b>Safety Warnings</b>	Improper use may result in death, serious injury, or significant damage.								
	<b>Precautions</b>	Improper use may cause minor injuries or damage to the product.								
	<b>Helpful Tips</b>	Improper use may lead to product malfunction, damage, or reduced lifespan.								
<div><div><div></div></div><div>⚠ Precautions</div></div> <div><div><ul style="list-style-type: none"><li>● Avoid dropping the cup or subjecting it to strong impacts, as this may cause damage or leakage.</li><li>● Monitor the flow rate to prevent choking due to excessive flow.</li><li>● Be mindful of the baby's drinking posture, ensuring that their neck is not overly extended backward to prevent choking.</li><li>● Avoid positioning the cup at too steep an angle or having the spout facing straight down, as this may impede proper water flow.</li><li>● Do not use any part of the cup as a toy.</li><li>● Always dry the cup thoroughly before each use.</li></ul></div><div><div>19</div></div></div>	<div><div><div></div></div><div>✳ Helpful Tips</div></div> <div><div><ul style="list-style-type: none"><li>✳ Ensure all parts are correctly installed and the cup lid is tightened to prevent liquid leakage.</li><li>✳ When disposing of the cup and its parts, please adhere to local waste classification regulations.</li><li>✳ Before taking this product out, conduct an upside-down test to confirm correct installation and check for leaks.</li><li>✳ When carrying this product, ensure it is in an upright position; do not carry it at an angle, horizontally, or upside down.</li><li>✳ Do not shake this product vigorously after filling it with liquid.</li><li>✳ To prevent splashing and burns, allow hot water to cool down sufficiently before pouring it into the cup.</li><li>✳ Colored beverages, juices, or teas may stain the cup. Clean it immediately after use, even though staining does not affect hygiene.</li></ul></div><div><div>20</div></div></div>									
<div><div><div></div></div><div>⚠ Safety Warnings</div></div> <div><div><p><b>For your child's safety and health WARNING!</b></p><ul style="list-style-type: none"><li>● The packaging of the cup contains important information. Please read it carefully before use and keep it for future reference.</li><li>● The cup must be used by infants and children under the direct supervision of an adult.</li><li>● The cup contains small parts; do not allow infants and children to disassemble or assemble the product on their own.</li><li>● Ensure all parts are correctly and securely installed before using the product.</li><li>● Do not use any part of the cup as a toy.</li><li>● Keep cup accessories out of reach of infants and children to prevent accidental swallowing or other dangerous incidents. Do not use the accessories as toys.</li></ul></div><div><div>21</div></div></div>	<div><div><div></div></div><div>⚠ Safety Warnings</div></div> <div><div><ul style="list-style-type: none"><li>● Do not let infants and children use the cup while walking to avoid injury in case of a fall.</li><li>● Do not attach cords or strings to the cup to avoid the risk of strangulation.</li><li>● Do not put ice or carbonated beverages in the cup to prevent spills and splashes.</li><li>● Keep the cup away from high heat sources to avoid deformation, discoloration, or damage.</li><li>● Do not pour water hotter than 50°C into the cup to avoid increased internal pressure, which may cause liquid to leak and result in burns.</li><li>● Before each use, carefully check the drinking spout of the cup. Ensure that there are no signs of deformation or damage. If any issues are found, immediately stop using the cup and replace the damaged parts with new ones.</li><li>● Always check the temperature of the drink before feeding to avoid burns.</li></ul></div><div><div>22</div></div></div>									



# 25413 - TRAINING MASTER SERIES STRAW CUP (12M+)



<p><b>Table of Contents</b></p> <p>Bottle Parts Introduction ..... 2</p> <p>Assembly Method ..... 3-9</p> <p>Cleaning and Sterilization Methods ..... 10-12</p> <p>Marking Instructions ..... 13</p> <p>Precautions ..... 14-15</p> <p>Helpful Tips ..... 16-17</p> <p>Safety Warnings ..... 18-20</p> <p><b>01</b></p>	<p><b>Bottle Parts Introduction</b></p> <p><b>02</b></p>
<p><b>Assembly Method</b></p> <p>Please follow the illustrated instructions to correctly assemble the product, as incorrect assembly may result in water leakage.</p> <p><b>1. Assemble the Cup Lid</b></p> <p><b>①</b> Installing the Seal Ring into the Screw Cap</p> <p>Insert the Seal Ring into the reserved hole in the Screw Cap using your finger, as shown in the diagram. Ensure the Seal Ring is properly aligned with the Screw Cap, with no protrusions or deformations.</p> <p><b>②</b> Installing the Straw into the Screw Cap</p> <p>Insert the top end of the Straw from the bottom inside of the Screw Cap through the straw hole, as shown in the diagram. Make sure the straight edge of the Straw aligns parallel with the positioning of the straw hole.</p> <p><b>03</b></p>	<p><b>Assembly Method</b></p> <p><b>How to adjust the exposed length of the straw</b></p> <p><b>Helpful Tips</b></p> <p><b>Position 1</b></p> <p>Position 1: Pull the Straw all the way out, ensuring the flat surface of the Straw's connector end is aligned and tightly pressed against the baffle of the Screw Cap.</p> <p><b>Position 2 &amp; 3</b></p> <p>Position 2 &amp; 3: First, pull the Straw all the way out so that the flat surface of the Straw aligns with the Screw Cap's baffle. Then, pinch the connector end and pull it back by one or two notches (each click during the retraction counts as one notch).</p> <p><b>04</b></p>
<p><b>Assembly Method</b></p> <p><b>③ Assemble the Straw</b></p> <p>Check that the straw stopper and the Screw Cap fit together properly to ensure there is no warping or deformation.</p> <p>Insert the Gravity Ball part into the Upper Straw. Verify that it is inserted all the way to the bottom.</p> <p><b>05</b></p>	<p><b>Assembly Method</b></p> <p><b>2. Cup Assembly</b></p> <p>Install the Decorative Ring onto the body of the cup.</p> <p>Assemble the Decorative Ring vertically down onto the cup body.</p> <p><b>06</b></p>
<p><b>Assembly Method</b></p> <p><b>3. Assembly of the Screw Cap, Sliding Cap, and Cup Body</b></p> <p><b>①</b> Place the Sliding Cap On</p> <p><b>07</b></p>	<p><b>Assembly Method</b></p> <p><b>②</b> Tighten the Screw Cap by rotating clockwise onto the cup</p> <p><b>08</b></p>
<p><b>Assembly Method</b></p> <p><b>Helpful Tips</b></p> <p>For the Sliding Cap, it is recommended to position it vertically downward. Align one side of the round hinge first, then snap the other side into place with force.</p> <p><b>09</b></p>	<p><b>Training Master Straw Cup Instruction Manual</b></p> <p><b>Pigeon Corporation</b> 4-4, Nihonbashi Hisamatsu-cho, Chuo-ku, Tokyo 103-8480 JAPAN www.pigeon.com</p> <p>This manual contains important information. Please read it carefully before use and keep it for future reference.</p> <p>Item code: 25413</p>

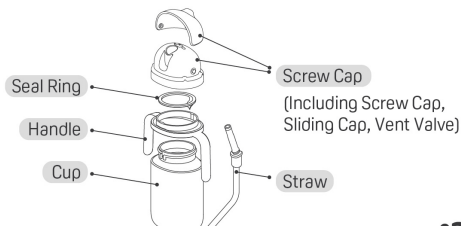
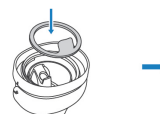
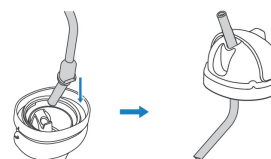
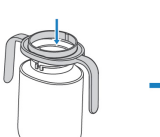

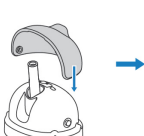
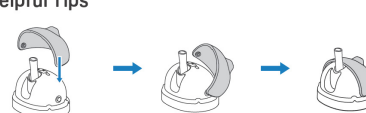
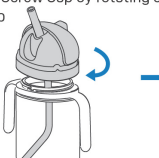



# 25413 - TRAINING MASTER SERIES STRAW CUP (12M+)



<div><div></div><div>Cleaning and Sterilization Methods</div></div> <div><ul style="list-style-type: none"><li>●Thoroughly clean and disinfect the product before first use and after each use.</li><li>●Use detergent to clean thoroughly.</li><li>●Before and after each use, thoroughly clean the cup and its accessories using a cleaning detergent and cleaning rod as needed. After cleaning, sterilize the cup by boiling or steaming. (excluding the gravity ball part).</li><li>●Ensure to sterilize the product thoroughly before use. After cleaning the product, perform boiling sterilization by immersing it in boiling water for 5 minutes. When boiling, ensure the pot is filled with water to prevent the parts from touching the hot pot surface and becoming deformed.</li><li>●Alternatively, follow the instructions of an electric steam sterilizer for steam sterilization.</li></ul></div> <div>10</div>	<div><div></div><div>Cleaning and Sterilization Methods</div></div> <div><ul style="list-style-type: none"><li>●The product may be very hot right after sterilization, so take care to avoid burns.</li><li>●After cleaning and drying, store the product in a hygienic, cool, dry, and well-ventilated place.</li><li>●Do not sterilize the product in a high-temperature, high-pressure sterilizer or use chemical disinfectants.</li><li>●During cooling after boiling sterilization, the smell of silicone may become stronger, which is a characteristic of the material and not a hygiene issue.</li><li>●The ventilation valve is a spherical structure. Handle it with care during cleaning, and do not pull it hard or pierce it with sharp objects.</li><li>●A protective white powder is added to the ventilation valve. These white powders are safe and harmless; simply wash them before the first use.</li></ul></div> <div>11</div>									
<div><div></div><div>Cleaning and Sterilization Methods</div></div> <div><p>It is safe and harmless and only needs to be washed before first use.</p><p>※<b>Helpful Tips:</b></p><p>※ If the cup has been left unused for an extended period, the ventilation valve may become stuck; ensure the ventilation valve can open properly before use.</p><p>※ When cleaning the cup, avoid using abrasive or metallic cleaning tools to prevent damage to the cup. It is recommended to use Pigeon sponge brushes and Pigeon multifunctional straw brush sets for cleaning.</p></div> <div>12</div>	<div><div></div><div>Marking Instructions</div></div> <div><p>To ensure that customers can strictly follow the safety precautions for using this product, the following symbols and instructions are provided in this manual: Please fully understand these symbols to ensure the proper and safe use of this product.</p><table><tr><td></td><td><b>Safety Warnings</b></td><td>Improper use may result in death, serious injury, or significant damage.</td></tr><tr><td></td><td><b>Precautions</b></td><td>Improper use may cause minor injuries or damage to the product.</td></tr><tr><td></td><td><b>Helpful Tips</b></td><td>Improper use may lead to product malfunction, damage, or reduced lifespan.</td></tr></table></div> <div>13</div>		<b>Safety Warnings</b>	Improper use may result in death, serious injury, or significant damage.		<b>Precautions</b>	Improper use may cause minor injuries or damage to the product.		<b>Helpful Tips</b>	Improper use may lead to product malfunction, damage, or reduced lifespan.
	<b>Safety Warnings</b>	Improper use may result in death, serious injury, or significant damage.								
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	<b>Helpful Tips</b>	Improper use may lead to product malfunction, damage, or reduced lifespan.								
<div><div></div><div> Precautions</div></div> <div><ul style="list-style-type: none"><li>●This product is a drinking cup designed specifically for infants and children. Do not use it for other purposes.</li><li>●Follow the assembly instructions carefully when putting together the cup.</li><li>●Ensure the feeding liquid's temperature is appropriate before feeding it to infants and children.</li><li>●Do not use this product as a heating container.</li><li>●Do not place this product in electric ovens, food baking ovens, or other heating devices.</li><li>●Do not microwave the gravity ball part.</li><li>●Avoid placing this product in freezing environments.</li><li>●Do not put foods and beverages with excessive oil content into this product.</li><li>●Do not pierce the ventilation valve at the top of the screw cap with sharp objects.</li><li>●Do not fill the cup beyond the shoulder level to prevent internal liquid spillage.</li></ul></div> <div>14</div>	<div><div></div><div> Precautions</div></div> <div><ul style="list-style-type: none"><li>●Ensure all parts are correctly installed and the screw cap is tightly secured to prevent liquid from leaking out of the cup.</li><li>●Properly install the sliding cap to avoid any liquid leakage.</li><li>●Please adjust the drinking straw to the correct length, ensuring that the flat surface of the bottom connector end of the straw is parallel to the screw cap's baffle. This will prevent the slit valve of the straw from changing its direction, which could make it difficult for the baby to sip if it is not aligned with their biting direction.</li><li>●Avoid dropping the cup or subjecting it to significant impacts to prevent damage or leakage.</li><li>●Silicone rubber parts may absorb the color of beverages due to the material's properties, which is not a quality issue.</li></ul></div> <div>15</div>									
<div><div></div><div>※ Helpful Tips</div></div> <div><p>※To maintain optimal straw performance, it is recommended to replace the straw every 2 months.</p><p>※When disposing of the cup and its parts, please adhere to local waste classification regulations.</p><p>※Before taking this product out, conduct an upside-down test to confirm that all parts are correctly installed and there are no leaks.</p><p>※When carrying this product, ensure it is held upright. Do not place it at an angle, sideways, or upside down.</p></div> <div>16</div>	<div><div></div><div>※ Helpful Tips</div></div> <div><p>※Do not shake this product vigorously after filling it with liquid.</p><p>※To prevent splashing and burns, allow hot water to cool down sufficiently before pouring it into the cup.</p><p>※Beverages such as colored drinks, juice, or tea may stain the cup. Clean the cup immediately after use.</p></div> <div>17</div>									
<div><div></div><div> Safety Warnings</div></div> <div><p><b>Warning! These are for your child's safety and health.</b></p><ul style="list-style-type: none"><li>●The packaging of the cup contains important information. Please read it thoroughly before use and keep it safe.</li><li>●The cup must be used by infants and children under the direct supervision of an adult.</li><li>●The cup contains small parts. Do not allow infants or children to disassemble or assemble the product on their own, and do not remove the vent valve from the top of the Screw Cap.</li><li>●Ensure all parts are correctly and securely installed before using the product.</li><li>●Do not use any part of the cup as a toy.</li><li>●Keep cup accessories out of reach of infants and children to prevent accidental swallowing or other dangerous incidents. Do not use the accessories as toys.</li></ul></div> <div>18</div>	<div><div></div><div> Safety Warnings</div></div> <div><ul style="list-style-type: none"><li>●Do not let infants and children use the cup while walking to avoid injury in case of a fall.</li><li>●Do not attach cords or strings to the cup to avoid the risk of strangulation.</li><li>●Do not put ice or carbonated beverages in the cup to prevent spills and splashes.</li><li>●Keep the cup away from high heat sources to avoid deformation, discoloration, or damage.</li><li>●Do not pour water hotter than 50°C into the cup to avoid increased internal pressure, which may cause liquid to leak and result in burns.</li><li>●Before each use, carefully check the straw of the cup. Ensure that there are no signs of deformation or damage. If any issues are found, immediately stop using the cup and replace the damaged parts with new ones.</li></ul></div> <div>19</div>									
<div><div></div><div> Safety Warnings</div></div> <div><ul style="list-style-type: none"><li>●Always check the temperature of the drink before feeding to avoid burns.</li><li>●The straw is not suitable for infants under 6 months.</li></ul></div> <div>20</div>										

# 25414 - TRAINING MASTER SERIES STRAW CUP (18M+)



Table of Contents	Bottle Parts Introduction
<p>Bottle Parts Introduction ..... 2</p> <p>Assembly Method ..... 3-9</p> <p>Cleaning and Sterilization Methods ..... 10-12</p> <p>Marking Instructions ..... 13</p> <p>Precautions ..... 14-15</p> <p>Helpful Tips ..... 16-17</p> <p>Safety Warnings ..... 18-20</p>	
Assembly Method	Assembly Method
<p>Please follow the illustrated instructions to correctly assemble the product, as incorrect assembly may result in water leakage.</p> <p><b>1. Cup Head Assembly</b></p> <p>① Install the Seal Ring into the Screw Cap</p>  <p>Insert the Seal Ring into the reserved hole in the Screw Cap using your finger, as shown in the diagram. Ensure the Seal Ring is properly aligned with the Screw Cap, with no protrusions or deformations.</p>	<p>② Installing the Straw into the Screw Cap</p>  <p>Insert the top of the Straw into the Screw Cap from the bottom, as shown in the diagram. Make sure the straight edge of the straw aligns parallel with the positioning of the straw hole.</p> <p>Check that the straw stopper and the Screw Cap fit together properly to ensure there is no warping or deformation.</p>
Assembly Method	Assembly Method
<p><b>2. Cup Assembly</b></p> <p>Install the handle onto the cup</p>  <p>Align the inner protrusions of the handle with the reserved notches on both sides of the threaded opening of the cup. Press down; a click should be heard when the handle is securely in place, and it should not wobble significantly.</p>	 <p>Check that the handle fits well with the cup, ensuring there is no warping or deformation.</p>
Assembly Method	Assembly Method
<p><b>3. Assembly of the Screw Cap, Sliding Cap, and Cup Body</b></p> <p>① Place the Sliding Cap on</p> 	<p><b>Helpful Tips</b></p>  <p>For the Sliding Cap, it is recommended to position it vertically downward. Align one side of the round hinge first, then snap the other side into place with force.</p>
Assembly Method	
<p>② Tighten the Screw Cap by rotating clockwise</p>  <p>③ Slide to close the lid</p> 	
<p><b>Training Master Straw Cup Instruction Manual</b></p>  <p>This manual contains important information. Please read it carefully before use and keep it for future reference.</p>	<p><b>pigeon</b></p>  <p>Pigeon Corporation 4-4, Nihonbashi Hisamatsu-cho, Chuo-ku, Tokyo 103-8480 JAPAN www.pigeon.com</p> <p>Item code: 25414</p>



# 25414 - TRAINING MASTER SERIES STRAW CUP (18M+)



Cleaning and Sterilization Methods

●Thoroughly clean and disinfect the product before first use and after each use.

●Use detergent to clean thoroughly.

●Before and after each use, thoroughly clean the cup and its accessories using a cleaning detergent and cleaning rod as needed. After cleaning, you can sterilize the cup by boiling or steaming.

●Ensure to disinfect the product thoroughly before use. After cleaning the product, perform boiling sterilization by immersing it in boiling water for 5 minutes. When boiling, ensure the pot is filled with water to prevent the parts from touching the hot pot surface and becoming deformed.

●Alternatively, follow the instructions of an electric steam sterilizer for steam sterilization.

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Cleaning and Sterilization Methods

※Helpful Tips:

※ If the cup has been left unused for an extended period, the ventilation valve may become stuck; ensure the ventilation valve can open properly before use.

※ When cleaning the cup, avoid using abrasive or metallic cleaning tools to prevent damage to the cup. It is recommended to use Pigeon sponge brushes and Pigeon multifunctional straw brush sets for cleaning.

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⚠ Precautions

●This product is a drinking cup designed specifically for infants and children. Do not use it for other purposes.

●Follow the assembly instructions carefully when putting together the cup.

●Ensure the feeding liquid's temperature is appropriate before feeding it to infants and children.

●Do not use this product as a heating container.

●Do not place this product in electric ovens, food baking ovens, or other heating devices.

●Avoid placing this product in freezing environments.

●Do not put foods and beverages with excessive oil content into this product.

●Do not pierce the ventilation valve at the top of the screw cap with sharp objects.

●Do not fill the cup beyond the shoulder level to prevent internal liquid spillage.

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※ Helpful Tips

※To maintain optimal straw performance, it is recommended to replace the straw every 2 months.

※When disposing of the cup and its parts, please adhere to local waste classification regulations.

※Before taking this product out, conduct an upside-down test to confirm that all parts are correctly installed and there are no leaks.

※When carrying this product, ensure it is held upright. Do not place it at an angle, sideways, or upside down.

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⚠ Safety Warnings

For your child's safety and health WARNING!

●The packaging of the cup contains important information. Please read it thoroughly before use and keep it safe.

●The cup must be used by infants and children under the direct supervision of an adult.

●The cup contains small parts. Do not allow infants or children to disassemble or assemble the product on their own, and do not remove the vent valve from the top of the screw cap.

●Ensure all parts are correctly and securely installed before using the product.

●Do not use any part of the cup as a toy.

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⚠ Safety Warnings

●Before each use, carefully check the straw of the cup. Ensure that there are no signs of deformation or damage. If any issues are found, immediately stop using the cup and replace the damaged parts with new ones.

●Always check the temperature of the drink before feeding to avoid burns.

●The straw is not suitable for infants under 6 months.

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Cleaning and Sterilization Methods

●The product may be very hot right after sterilization, so take care to avoid burns.

●After cleaning and drying, store the product in a hygienic, cool, dry, and well-ventilated place.

●Do not sterilize the product in a high-temperature, high-pressure sterilizer or use chemical disinfectants.

●During cooling after boiling sterilization, the smell of silicone may become stronger, which is a characteristic of the material and not a hygiene issue.

●The ventilation valve is a spherical structure. Handle it with care during cleaning, and do not pull it hard or pierce it with sharp objects.

●A protective white powder is added to the ventilation valve. These white powders are safe and harmless; simply wash them before the first use.

11

Marking Instructions

To ensure that customers can strictly follow the safety precautions for using this product, the following symbols and instructions are provided in this manual: Please fully understand these symbols to ensure the proper and safe use of this product.

⚠ Safety Warnings

Improper use may result in death, serious injury, or significant damage.

⚠ Precautions

Improper use may cause minor injuries or damage to the product.

Helpful Tips

Improper use may lead to product malfunction, damage, or reduced lifespan.

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⚠ Precautions

●Properly install the sliding lid to avoid any liquid leakage.

●Ensure all components are correctly installed and the screw cap is tightly secured to prevent liquid from leaking out of the cup.

●Avoid dropping the cup or subjecting it to significant impacts to prevent damage or leakage.

●Silicone rubber components may absorb the color of beverages due to the material's properties, which is not a quality issue.

15

※ Helpful Tips

※Do not shake this product vigorously after filling it with liquid.

※To prevent splashing and burns, allow hot water to cool down sufficiently before pouring it into the cup.

※Beverages such as colored drinks, juice, or tea may stain the cup. Clean the cup immediately after use.

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⚠ Safety Warnings

●Keep cup accessories out of reach of infants and children to prevent accidental swallowing or other dangerous incidents. Do not use the accessories as toys.

●Do not let infants and children use the cup while walking to avoid injury in case of a fall.

●Do not attach cords or strings to the cup to avoid the risk of strangulation.

●Do not put ice or carbonated beverages in the cup to prevent spills and splashes.

●Keep the cup away from high heat sources to avoid deformation, discoloration, or damage.

●Do not pour water hotter than 50°C into the cup to avoid increased internal pressure, which may cause liquid to leak and result in burns.

19

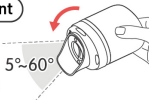



# 25415 - TRAINING MASTER SERIES TRAINING CUP TOP (6M+)



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<p><b>Assembly Method</b></p> <p><b>5. Install the Training Cup Cap on the Cup</b></p> <p>Twist the assembled Training Cup Cap clockwise to install it onto the cup.</p> <p><b>6. Install the Hood on the Training Cup Cap</b></p> <p>Press the Hood vertically down onto the cup.</p> <p><b>05</b></p>	<p><b>Instructions for Use</b></p> <p><b>Recommended Drinking Position for Babies</b></p> <p>Use a baby chair or seat to provide support, ensuring the baby is safe and comfortable.</p> <p>Parent/caregiver should also sit comfortably. A stable position for the baby will make independent drinking easier when the baby is ready.</p> <p>If necessary, the baby can be supported against the parent/caregiver's body.</p> <p>Placing a mirror in front of both the parent/caregiver and baby can help the caregiver observe the process.</p> <p><b>06</b></p>
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<p><b>Instructions for Use</b></p> <p><b>Flow Regulation Instructions &amp; Operation Method</b></p> <p><b>Closed State:</b></p> <p>Indicated by the "X" symbol</p> <p>When the triangle indicator aligns with the "X", the cup is in the closed state, and no water will flow out.</p> <p><b>Opened State:</b></p> <p>Indicated by numbers 1 to 5 and scale lines</p> <p>When the triangle indicator aligns with numbers "1" to "5" or any scale line, the cup is in the opened state with corresponding flow levels.</p>	<p><b>Instructions for Use</b></p> <p><b>Flow Regulation Instructions:</b></p> <p>Closed State, Opened State, Fully Opened State</p> <p><b>Fully Opened State:</b></p> <p>Use without the Flow Regulator</p> <p>Rotate the Flow Regulator beyond the "5" mark until it loosens, and remove it to use the cup in the fully opened state.</p> <p><b>Instructions for Use:</b> Pinch the partition in the center of the Flow Regulator with your thumb and index finger, rotate clockwise to decrease the flow; rotate counterclockwise to increase the flow.</p> <p>Decrease flow</p> <p>Increase flow</p> <p>※ Reminder: The Flow Regulator is relatively small, and it may be difficult to apply force when opening or closing. It is recommended to use the hand (left or right) that is most comfortable for you to operate the switch.</p> <p><b>10</b></p>
<p><b>Training Master Drinking Cup Top Instruction Manual</b></p> <p>This manual contains important information. Please read it carefully before use and keep it in a safe place.</p> <p>Item code: 25415</p>	<p><b>Pigeon Corporation</b></p> <p>4-4, Nihonbashi Hisamatsu-cho, Chuo-ku, Tokyo 103-8480 JAPAN</p> <p>www.pigeon.com</p>

# 25415 - TRAINING MASTER SERIES TRAINING CUP TOP (6M+)



<div>Instructions for Use</div> <div><div>Control Method for Water Feeding Angle Adjustment</div><div><p>When caregivers are feeding water to the baby, hold the cup body and control the tilt angle of the cup with the wrist. It is recommended to keep the feeding angle between 5° and 60° with the cup mouth facing downward. Adjust the angle in real-time based on the flow rate, the baby's drinking situation, and the remaining liquid in the cup to ensure the flow is always appropriate for the baby's needs.</p><p>※ Gentle Reminder: When feeding water to the baby, it is recommended to offer water in small sips according to the baby's drinking pace, avoiding a continuous prolonged water flow from the cup that could cause liquid to accumulate at the mouth, leading to choking or water leaking from the baby's mouth.</p><div>Scenarios for Raising the Cup Angle:<ul style="list-style-type: none"><li>● When the water flow is too low to meet the baby's drinking needs.</li><li>● When the remaining water in the cup is too low and does not flow at the current angle.</li></ul></div><div>Scenarios for Lowering the Cup Angle:<ul style="list-style-type: none"><li>● When the water flow is too high, making it difficult for the baby to swallow in time.</li><li>● When the cup angle is too steep, or the drinking spout is nearly vertical facing downward.</li></ul></div></div><div></div><div>11</div></div>	<div>Instructions for Use</div> <div><div>Usage Instructions for Thick Liquids</div><div><p>In addition to feeding water, this product also supports feeding semi-fluid foods of a certain consistency to the baby, such as fruit puree, vegetable juice, and rice powder. The usage methods are as follows:</p><p>There are two recommended methods for feeding semi-fluid foods:</p><p>A. Put an appropriate amount of semi-fluid food into the cup, assemble the Decorative Ring, Seal Ring, Training Cup Cap, and Flow Regulator components onto the Cup, align the arrow of the Flow Regulator to the highest gear, and then tilt the Cup to allow the semi-fluid food to flow out of the hole in the water cup to the drinking spout;</p></div><div></div><div>12</div></div>									
<div>Instructions for Use</div> <div><div>Usage Instructions for Thick Liquids</div><div></div><div><p>Adjust the feeding angle based on the flow rate and consistency of the semi-fluid food, gradually finding the optimal flow or angle for feeding. This method requires a higher consistency of the semi-fluid food, with a limited upper threshold for thickness. Suggested consistency ratio: (Rice powder: water = 1:10)</p></div><div>13</div></div>	<div>Instructions for Use</div> <div><div>Usage Instructions for Thick Liquids Without the Flow Regulator</div><div></div><div><p>B. Pour an appropriate amount of semi-fluid food into the cup, and without installing the Flow Regulator, attach the Decorative Ring, Seal Ring, and Training Cup Cap. Then, tilt the cup to allow the semi-fluid food to flow through the large central opening to the drinking spout. Adjust the feeding angle as needed based on the flow rate and consistency of the semi-fluid food. Gradually find the optimal feeding flow or angle. This method has lower requirements for the food's consistency, allowing for a wider range of thicknesses.</p></div><div>14</div></div>									
<div>Cleaning and Sterilization Methods</div> <div><ul style="list-style-type: none"><li>● Thoroughly clean and sterilize the product before first use and after each use.</li><li>● Use a neutral cleaning detergent, and it is recommended to use Pigeon Liquid Cleanser.</li><li>● Before and after each use, thoroughly clean the cup and its accessories using a cleaning detergent, straw brush, cleaning stick, etc. to thoroughly clean the water cup and accessories. After cleaning, you can sterilize it by boiling or steaming.</li><li>● Ensure to sterilize the product thoroughly before use. After cleaning the product, perform boiling sterilization by immersing it in boiling water for 5 minutes. When boiling, ensure the pot is filled with water to prevent the parts from touching the hot pot surface and becoming deformed.</li><li>● Alternatively, follow the instructions of an electric steam sterilizer for steam sterilization.</li></ul></div> <div>15</div>	<div>Instructions for Use</div> <div><ul style="list-style-type: none"><li>● The product may be very hot right after sterilization, so take care to avoid burns.</li><li>● After cleaning and drying, store the product in a hygienic, cool, dry, and well-ventilated place.</li><li>● Do not sterilize the product in a high-temperature, high-pressure sterilizer or use chemical disinfectants.</li><li>● During cooling after boiling sterilization, the smell of silicone may become stronger, which is a characteristic of the material and not a hygiene issue.</li><li>● The Flow Regulator's Sealing Pad and Seal Ring are delicate. Avoid pulling forcefully during cleaning, as it could cause cracks and lead to leakage.</li></ul></div> <div>16</div>									
<div>Marking Instructions</div> <div><p>To ensure that customers can strictly follow the safety precautions for using this product, the following symbols and instructions are provided in this manual: Please fully understand these symbols to ensure the proper and safe use of this product.</p><table><tr><td></td><td><b>Safety Warnings</b></td><td>Improper use may result in death, serious injury, or significant damage.</td></tr><tr><td></td><td><b>Precautions</b></td><td>Improper use may cause minor injuries or damage to the product.</td></tr><tr><td></td><td><b>Helpful Tips</b></td><td>Improper use may lead to product malfunction, damage, or reduced lifespan.</td></tr></table></div> <div>17</div>		<b>Safety Warnings</b>	Improper use may result in death, serious injury, or significant damage.		<b>Precautions</b>	Improper use may cause minor injuries or damage to the product.		<b>Helpful Tips</b>	Improper use may lead to product malfunction, damage, or reduced lifespan.	<div> Precautions</div> <div><ul style="list-style-type: none"><li>● This cup training product is designed exclusively for infants and children; please do not use it for any other purposes.</li><li>● Follow the assembly instructions carefully when putting together the cup.</li><li>● Confirm the temperature of the liquid before feeding it to infants and children.</li><li>● Do not use this product as a heating container.</li><li>● Do not place this product in electric ovens, food baking ovens, or other heating devices.</li><li>● Avoid placing this product in freezing environments.</li><li>● Do not put foods and beverages with excessive oil content into this product.</li><li>● Do not use sharp objects to poke the drinking spout.</li><li>● Ensure all parts are correctly installed and the cup lid is tightened to prevent liquid leakage.</li></ul></div> <div>18</div>
	<b>Safety Warnings</b>	Improper use may result in death, serious injury, or significant damage.								
	<b>Precautions</b>	Improper use may cause minor injuries or damage to the product.								
	<b>Helpful Tips</b>	Improper use may lead to product malfunction, damage, or reduced lifespan.								
<div> Precautions</div> <div><ul style="list-style-type: none"><li>● Avoid dropping the cup or subjecting it to strong impacts, as this may cause damage or leakage.</li><li>● Monitor the flow rate to prevent choking due to excessive flow.</li><li>● Be mindful of the baby's drinking posture, ensuring that their neck is not overly extended backward to prevent choking.</li><li>● Avoid positioning the cup at too steep an angle or having the spout facing straight down, as this may impede proper water flow.</li><li>● Always dry the cup thoroughly before each use.</li></ul></div> <div>19</div>	<div>Helpful Tips</div> <div><ul style="list-style-type: none"><li>※ If you experience difficulty operating the flow regulator, use the wrench end of the included multifunctional brush for assistance, taking care not to apply excessive torque to avoid damaging the product.</li><li>※ When disposing of the cup and its parts, please adhere to local waste classification regulations.</li><li>※ Before taking this product out, conduct an upside-down test to confirm correct installation and check for leaks.</li><li>※ When carrying this product, ensure it is in an upright position; do not carry it at an angle, horizontally, or upside down.</li><li>※ Do not shake this product vigorously after filling it with liquid.</li><li>※ To prevent splashing and burns, allow hot water to cool down sufficiently before pouring it into the cup.</li><li>※ Colored beverages, juices, or teas may stain the cup. Clean it immediately after use, even though staining does not affect hygiene.</li></ul></div> <div>20</div>									
<div> Safety Warnings</div> <div><p>These are for your child's safety and health.</p><p><b>WARNING!</b></p><ul style="list-style-type: none"><li>● The packaging of the cup contains important information. Please read it carefully before use and keep it for future reference.</li><li>● The cup must be used by infants and children under the direct supervision of an adult.</li><li>● The cup contains small parts; do not allow infants and children to disassemble or assemble the product on their own.</li><li>● Ensure all parts are correctly and securely installed before using the product.</li><li>● Do not use any part of the cup as a toy.</li><li>● Keep cup accessories out of reach of infants and children to prevent accidental swallowing or other dangerous incidents. Do not use the accessories as toys.</li></ul></div> <div>21</div>	<div> Safety Warnings</div> <div><ul style="list-style-type: none"><li>● Do not let infants and children use the cup while walking to avoid injury in case of a fall.</li><li>● Do not attach cords or strings to the cup to avoid the risk of strangulation.</li><li>● Do not put ice or carbonated beverages in the cup to prevent spills and splashes.</li><li>● Keep the cup away from high heat sources to avoid deformation, discoloration, or damage.</li><li>● Do not pour water hotter than 50°C into the cup to avoid increased internal pressure, which may cause liquid to leak and result in burns.</li><li>● Before each use, carefully check the drinking spout of the cup. Ensure that there are no signs of deformation or damage. If any issues are found, immediately stop using the cup and replace the damaged parts with new ones.</li><li>● Always check the temperature of the drink before feeding to avoid burns.</li></ul></div> <div>22</div>									



## Training Master Training Cup Top

### Product Description

This product is an accessory for the Pigeon Training Master Training Cup (8M+). It does not include the Cup or Decorative Ring. It is compatible with Pigeon Training Master series products.

### Product Features

- Flow can be adjusted to meet the drinking flow requirements of babies aged 6 months and above, helping babies gradually exercise their oral muscles.
- The soft, skin-friendly material design of the spout provides a more comfortable feel for the baby's lips.
- The Cup features a compact, wide-opening design and a spout with a smoothly curved transition, ensuring it does not touch the baby's cheeks. This design also allows parents to easily monitor the liquid flow and regulate the flow rate.

Quality Indication			
Parts	Material	Heat Resistance	Sterilization Methods
Screw Cap (Flow Regulator), Lid	Polypropylene (PP)	110°C	Boiling, Steam
Training Cup Cap	PP (Polypropylene) + EPDM (Ethylene-Propylene-Diene Monomer)		
Flow Regulator Seal Pad, Seal Ring	Silicone Rubber	140°C	
Instruction Manual included			



Importer  
**Pigeon Singapore Pte Ltd**  
80 Bendemeer Road #06-01B  
Singapore 339949 Tel: 67423001  
Made in China  
See packaging for manufacturing date  
Shelf life: 5 years  
Item code: 25415

## Training Master Dual Handle

### Product Description

This product is an accessory for the Pigeon Training Master Straw Cup and is compatible with all cups, Training Master Nursing Bottle (3M+), Training Cup (8M+), Straw Cup (12M+), Straw Cup (18M+).

### Instructions for Use

#### 1 Assemble the Dual Handle onto the Cup.

Align the protrusions on the inside of the Dual Handle with the notches on both sides of the Cup Threaded opening as shown in the picture. Press down firmly until you hear a clicking sound, indicating that the Handle is securely installed and does not wobble. Check that the Dual Handle is flush with the cup body, ensuring there is no warping or deformation.



#### 2 Attach the Sliding Cap onto the Cup with the Dual Handle Installed.

Screw the Sliding Cap onto the Cup in a clockwise direction.



### Cleaning and Disinfection Method

- Before first use and after each use, the product should be thoroughly cleaned and disinfected.
- Please clean thoroughly with a cleanser. It is recommended to use Pigeon bottle cleanser for cleaning.
- After cleaning, you can disinfect the product by boiling or using steam.
- Please disinfect before use.
- Disinfect in boiling water for 5 minutes. When boiling, be sure to fill the pot with water first to prevent the parts from coming into contact with the hot pot, which may cause deformation.
- Alternatively, follow the instructions of the steam sterilizer for steam disinfection.



⚠️ This product is an accessory for the Pigeon Training Master Series. Please do not use it for any other purposes.  
⚠️ When cleaning, please do not use abrasive or metal cleaning tools to avoid causing wear.

### Safety Warning

For the safety and health of your child

#### WARNING!

The cup packaging contains important information.

Please read it carefully before use and keep it in a safe place. This product must be used under direct adult supervision. Keep accessories out of reach of children to prevent accidental ingestion or other dangerous incidents. Do not use the accessories as toys. Always check the temperature of the beverage before feeding to avoid burns.

Part	Material	Heat Resistance	Sterilization Methods
Dual Handle	Polypropylene (PP)	110°C	Boiling, Steam

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Shelf life: 5 years  
Item code: 25416

## Training Master Straw Part

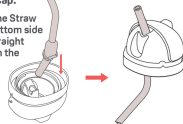
**Product Description** This product is a replacement straw for the Pigeon Training Master Straw Cup (18M+) only.

### Instructions for Use

#### Install the Straw Inside the Screw Cap.

Use your finger to insert the top of the Straw into the straw hole from the inner bottom side of the Screw Cap. Ensure that the straight edge of the Straw aligns parallel with the positioning of the straw hole.

Check whether the straw's Seal Ring fits against the Screw Cap, ensuring there are no gaps, warping, or deformations.



### Cleaning and Sterilization Methods:

• Before first use and after each subsequent use, thoroughly clean and sterilize the product. • Please clean thoroughly using a detergent. • Before and after each use, you can use a detergent, cleaning brush, etc., to thoroughly clean the cup and its accessories. After cleaning, you can disinfect by boiling, steaming, or using a microwave. • Please ensure to disinfect before use. After thoroughly cleaning the product, disinfect by boiling. Boil for 5 minutes. When boiling, make sure to fill the pot with water first to prevent the parts from touching the hot edges of the pot, which could cause deformation. • Alternatively, follow the instructions of the electronic steam sterilizer to perform steam sterilization. • After boiling and during the cooling period, you may notice a stronger smell of silicone rubber. This is a characteristic of the material itself and is not a hygiene issue.

### Precautions

⚠️ This product is an accessory for the Pigeon Training Master Series. Do not use it for other purposes. • When cleaning, do not use cleaning tools containing abrasive or metal materials to avoid damage. • The silicone components may easily absorb the color of beverages. This is a material characteristic of silicone and not a product quality issue.

### Helpful Tips

To maintain the best performance of the Straw, it is recommended to replace it every 2 months.

Quality Indication			
Part	Material	Heat Resistance	Sterilization Methods
Straw	Silicone Rubber	140°C	Boiling, Steam

### Safety Warning

For the safety and health of your child.

#### WARNING!

This packaging contains important information. Please read carefully before use and keep it in a safe place. ⚠️ Must be used under the direct supervision of an adult for infants and young children; ⚠️ Keep accessories out of reach of infants and young children to prevent accidental ingestion or other potential hazards. Do not use accessories as toys. ⚠️ Always check the temperature of the beverage before feeding to avoid burns. ⚠️ Please check the straw of the cup before each use. Be sure to confirm if there is any deformation or damage. If any abnormalities are found, stop using it immediately and replace it with new accessories promptly. ⚠️ The straw is not suitable for use by infants under 6 months old.



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Shelf life: 5 years  
Item code: 25417

## Training Master Straw Part

**Product Description** This product is an accessory (Gravity Ball is not included) for the Pigeon Training Master Straw Cup (12M+), and is compatible with the Pigeon Training Master Series Straw Cup.

### Instructions for Use

#### 1 Install the Straw inside the Screw Cap.

As shown in the picture, use your finger to insert the top of the Straw into the straw hole from the inner bottom of the Screw Cap. Ensure that the straight edge of the Straw is parallel to the positioning of the straw hole. Check that the straw stopper ring fits securely with the Screw Cap, ensuring there is no warping or deformation.



#### 2 Gravity Ball assembly

Attach the Gravity Ball straw onto the Straw. Check to ensure it is inserted all the way to the bottom.



**Cleaning and Disinfection Method** • Before first use and after each use, thoroughly clean and disinfect the product. • Use a cleanser to clean the product. • Before and after each use, use a detergent, cleaning brush, or other tools to thoroughly clean the bottle and accessories. After cleaning, disinfect using boiling or steaming methods. • Please ensure proper disinfection before use. After thoroughly cleaning the product, disinfect it by boiling in water for 5 minutes. During the boiling process, make sure to fill the pot with water first to prevent the components from coming into contact with the hot edges of the pot, which could cause deformation. • Alternatively, follow the instructions of the electronic steam sterilizer to perform steam sterilization. • After boiling for disinfection and during the cooling period, you may notice a stronger color characteristic of silicone. This is a natural property of the material and does not indicate a hygiene issue.

**Precautions** ⚠️ This product is an accessory for the Pigeon Master Training Series. Do not use it for other purposes. ⚠️ When cleaning, do not use cleaning tools containing abrasive or metal materials to avoid damage. ⚠️ The silicone components may easily absorb the color of beverages. This is a material characteristic of silicone and not a product quality issue.

**Helpful Tips** To maintain the best performance of the straw, it is recommended to replace it every 2 months.

Quality Indication			
Part	Material	Heat Resistance	Sterilization Methods
Straw	Silicone Rubber	140°C	Boiling, Steam

### Safety Warning

For the safety and health of your child.

#### WARNING!

This packaging contains important information. Please read carefully before use and keep it in a safe place. ⚠️ Must be used under the direct supervision of an adult for infants and young children; ⚠️ Keep accessories out of reach of infants and young children to prevent accidental ingestion or other potential hazards. Do not use accessories as toys. ⚠️ Always check the temperature of the beverage before feeding to avoid burns. ⚠️ Please check the straw of the cup before each use. Be sure to confirm if there is any deformation or damage. If any abnormalities are found, stop using it immediately and replace it with new accessories promptly. ⚠️ The straw is not suitable for use by infants under 6 months old.



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Item code: 25418